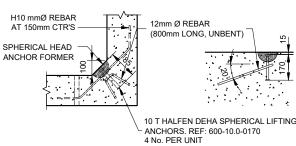


DAN-DAR-AZW-B02-DWG-P04-V02.dwg

GENERAL NOTES

- 1. ALL PRECAST CONCRETE ELEMENTS TO BE MANUFACTURED TO B.S. EN 13369:2004 "COMMON RULES FOR PRECAST CONCRETE PRODUCTS"
- 2 LIFTING INSERTS TO BE DESIGNED & INSTALLED TO PD CEN/TR 15728-2008 "DESIGN AND USE OF INSERTS FOR LIFTING AND HANDLING OF PRECAST CONCRETE FLEMENTS "
- 3. SPECIFIED LIFTING INSERTS HAVE A S.W.L. OF 10 TONNE.
- 4. LOCATION AND SPECIFICATION OF LIFTING INSERTS ARE ASSUMED TO FACILITATE DEMOULDING AND HANDLING IN PRECAST MANUFACTURING FACTORY. IT IS THE RESPONSIBILITY OF THE CUSTOMER TO NOTIFY DANU IF THESE ARE UNSUITABLE FOR THEIR MANUFACTURING METHODOLOGY, DANU IS TO BE INFORMED OF ANY ALTERNATIVE LIFTING LOCATIONS FOR FACTORY HANDLING & DEMOULDING
- 5. CONCRETE TO HAVE A MINIMUM STRENGTH OF 30 N/mm2 PRIOR TO HANDLING OF
- 6. CUSTOMER IS TO ENSURE THAT A METHOD STATEMENT AND RISK ASSESSMENT, INCLUDING A LIFTING PLAN, IS PRODUCED FOR INSTALLATION AND ARE AVAILABLE TO DANU FOR REVIEW IF REQUESTED. LIFTING PLAN TO INCORPORATE REQUIREMENTS OF LIFTING INSERTS AND LIFTING LOOP EYES.
- 7. A MINIMUM LIFTING SLING ANGLE OF 50* TO THE HORIZONTAL IS REQUIRED.
- 8. A LIFTING SYSTEM WHICH ENSURES ALL LIFTING POINTS TAKE ON AN EQUAL LOAD IS
- 9. HALFEN DEHA SPHERICAL LIFTING ANCHORS TO BE USED AS SPECIFIED. ANY DEVIATION FROM THIS MUST BE NOTIFIED TO DANU BY THE CUSTOMER. LIFTING INSERTS TO BE INSTALLED AS PER MANUFACTURER'S GUIDELINES AND IN ACCORDANCE WITH PD CEN/TR 15728:2008.
- 10. FORMWORK FOR PRECASTING TO BE OF A MINIMUM STANDARD OF VARNISHED WOODEN MOULD WITH PLANED BOARDS.
- 11. COVER TO REINFORCEMENT TO BE 40mm.
- 12. CONCRETE TO BE GRADE C30/37 AS SPECIFIED IN TABLE 1.
- 13. ALL CONCRETE TO BE IN ACCORDANCE WITH I.S. EN 206-1:2013 WITH THE MIX DESIGNS SHOWN IN TABLE 1.
- 14. FOR 7.9m JOINT BAY INSERT 1 No. ADDITIONAL PRECAST SECTION 2.
 - FOR 9.8m JOINT BAY INSERT 2 No. ADDITIONAL PRECAST SECTION 2.
- 15. THE DEPTH FROM GROUND/ROAD LEVEL TO THE TOP OF THE CONCRETE WALL SHALL
- A. 500mm IN CULTIVATED FIELDS AND GRASSED LANDS
- B. 300mm IN PAVED ROADS AND GRASS VERGES
- C. 350mm IN PAVED CITY ROADS AND GRASSED VERGES
- 16. LINK BOX CHAMBER TO BE POSITIONED AT THE EDGE OF OR OFF ROAD.
- 17. ALLOWABLE BEARING PRESSURE TO BE AT LEAST 185kPa
- 18. FOR HIGHLY AGGRESSIVE ENVIRONMENTS, TABLE I IS NOT APPLICABLE. CONSULT WITH DANU FOR BESPOKE DESIGN.
- 19. JOINT BAY TO BE UNIFORMLY BACKFILLED IN LAYERS NOT EXCEEDING 300mm THICK.
- 20. WHERE JOINT BAY IS TO BE INSTALLED ADJACENT TO TRAFFICKED LANE, A 1 m WIDE LATERAL SAFETY ZONE IS TO BE PROVIDED TO SATISFY DESIGN LOADING
- 21. CUSTOMER IS RESPONSIBLE FOR ALL TRAFFIC MANAGEMENT INCLUDING WHERE NECESSARY SAFETY BARRIERS, AS PER D.R.A.
- 22. LINK BOX CHAMBER AND C2 COMM CHAMBER FINAL POSITIONING TO BE AGREED WITH DANU PRIOR TO INSTALLATION.



DETAIL 2 - LIFTING EYE DETAIL
SCALE 1:25

12mm Ø REBAR (800mm LONG, UNBENT)

10T HALFEN ANCHORS

REF: 6000-10.0-0170

10 T HALFEN DEHA

REF: 6000-10.0-0170

3

2100

SPHERICAL LISTING ANCHORS

TABLE 1

| | BLINDING & MASS CONCRETE, DRAINAGE PIPE & MANHOLE SURROUNDINGS | FOUNDATIONS & WALLS |
|--|---|---------------------|
| EXPOSURE CLASS | X0 | XC2, XA2 |
| MIN. CEMENT CONTENT (kg/m²) | 240 | 340 |
| MAX. WATER/CEMENT RATIO | - | 0.50 |
| CEMENT TYPE TO 1.5. EN 197-1 | CEM 1 N | CEM 1 N |
| CHLORIDE CONTENT CLASS | Cl. 1,0 | CI. 0,40 |
| MAX. AGGREGATE | 10 | 20 |
| MIN. COVER (CMin) (mm) | - | 40 |
| *COMPRESSIVE STRENGTH CLASS | C16/20 | C30/37 |
| NOTES: 1. *C16/20 TO BE READ AS FOLLOWS: 2. DESIGN WORKING LIFE TO BE 50 YEA | 16 - REFERS TO MIN. CHARACTERISTIC CYL 20 - REFERS TO MIN. CHARACTERISTIC CUE RS MINLMUM. | |

TABLE 2 - DUCT SEPERATION

| | х | Υ | Z | W |
|-------|-----|-----|-----|-----|
| 110kw | 560 | 400 | 400 | 740 |
| 220Kw | 375 | 675 | 675 | 375 |

